
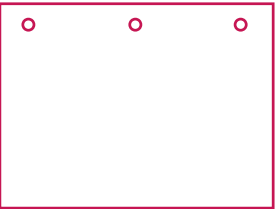

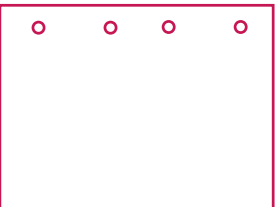















Common Drilling Examples

Medical forms in one pass	Three-hole drilling	Planners with ND5MT	Four-hole drilling	Catalogs and more
				

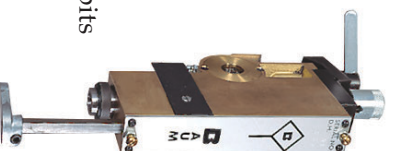
Drill Bit Chart

1/8"	5/32"	3/16"	7/32"	1/4"	9/32"	5/16"	11/32"	3/8"	13/32"	7/16"	1/2"
											

- Heavy duty
- Close center-to-center drilling
- No tools needed to remove bits
- No tools needed to move heads

Drill Head

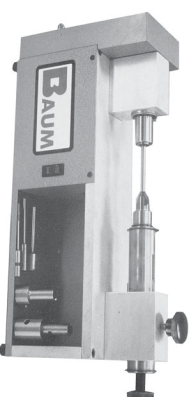
- Positive gear drive
- Easy drill-bit removal, no tools required
- All heads are moveable
- Easy vertical adjustment of drill bits



DRILLING TIPS:

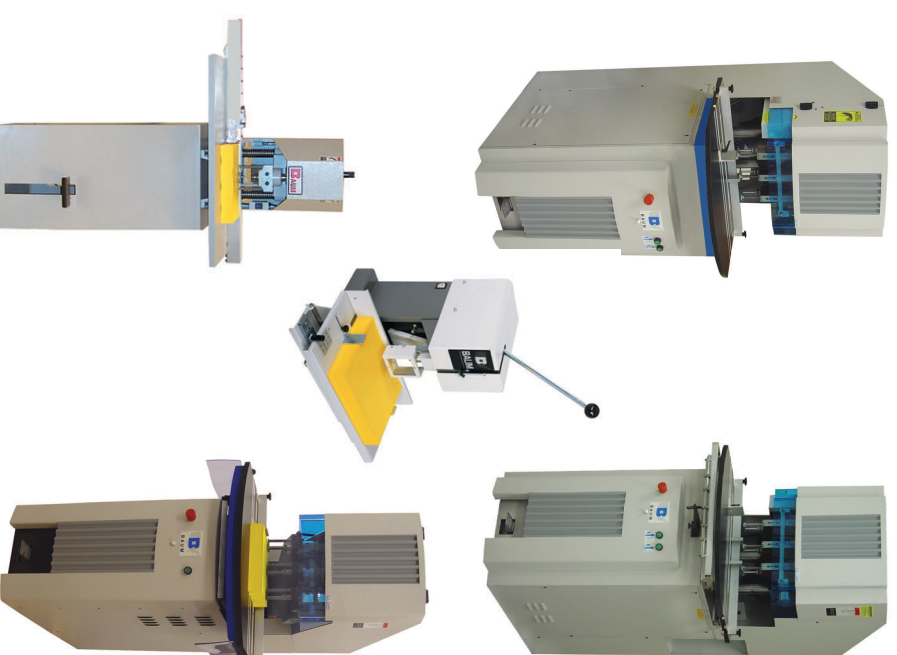
- 1] Keep drill bits sharp.
- 2] Lubricate frequently with lubricant stick.
- 3] Use extensions when drilling 1 / 4" or less diameter holes when drilling coated stocks.

Motorized Drill Sharpener



This heavy-duty drill sharpener is designed to provide the customer with a fast, economical method of sharpening drill bits. The lathe-type construction ensures proper alignment between the drill bit and the carbide reamer to provide a precise, even cutting edge on the sharpened bit.

BAUM Paper Drills



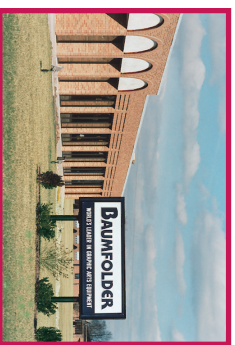
BAUM

P.O. Box 728, 1660 Campbell Road, Sidney, Ohio 45365
 Phone: 937/492-1281 or 800/545-6107 • Fax: 937/492-7280
 e-mail: baumfolder@baumfolder.com
 Internet address: <http://www.baumfolder.com>

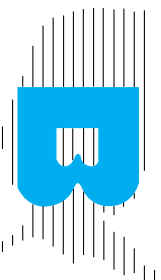
Since 1917, we have been designing and manufacturing quality folding machines and related bindery equipment to the industry. Since then, we have expanded the product line to include paper drills.

In 1983, Baum purchased the Nygren-Dahly Company, integrating and updating their already well-known product line.

Baum offers a variety of paper drills, from tabletop single-spindle through heavy-duty hydraulic 5-spindle floor-model units. All Baum paper drills are noted for quick and easy drill bit removal and hole-location setups, without the use of tools. The product line also includes the innovative moveable table design, as well as exclusive medical forms drilling capability.



To locate an authorized Baum Dealer near you, call 1-800/543-6107 or your territory representative.

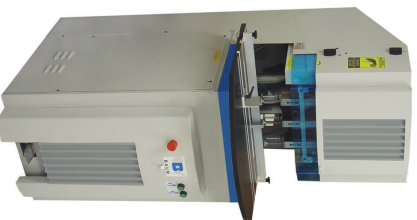


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D5 ST Stationary Table



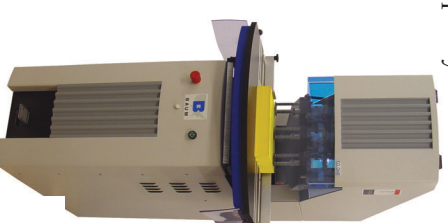
- Gear-driven heads
- All moveable heads
- Hydraulic operation
- Hand drill sharpener included
- Safety interlock guards
- Head alignment without tools
- Waste disposal
- Overload protection
- Separate drive /hydraulic controls
- 1-1 / 4" center-to-center minimum
- **Exclusive medical forms drilling capability**

D5 MT Moveable Table



D3 Moveable Heads

- Three-head drilling with full 2-inch drilling capacity
- Drill head positioning without tools
- Automatic reset of motor overload breaker
- Positive gear-driven heads
- Hand drill sharpener included
- Three 5 / 16-inch hollow drill bits included
- Tool kit included
- Five multiple-usage drilling blocks included
- Heavy-duty design for durability
- Moveable table standard
- Flexible backgauge adjustments
- Auto-tip side guide
- Easy drill bit removal - no tools required
- Full safety guarding



Standard Equipment

- Drill bit
- Drill boards
- Tool kit

Standard Equipment

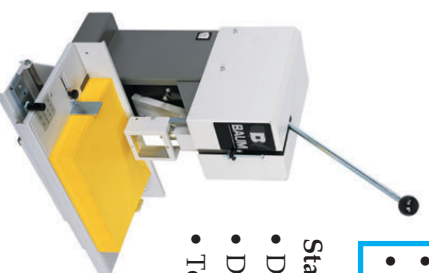
- Drill bit
- Drilling blocks
- Tool kit

Accessories

- 2" long hollow drills [1 / 8" to 1 / 2"]
- Drill boards
- Lubricant stick

Accessories

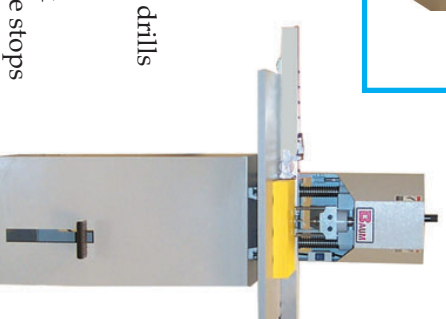
- 2" long hollow drills [1 / 8" to 1 / 2"]
- Drilling blocks
- Lubricant stick
- Extra sideguide stops



Note: Uses Nygren Dahly drill bits.

Baum D1T

single-spindle tabletop



Note: Uses Nygren Dahly drill bits.

Baum D1F

single-spindle floor-model